

XY Axis Steel Extended Contact Translation Stages -M6

Stage Size 65 × 65 mm

TSD-652

RoHS

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Crossed Roller

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Others

15 × 15 mm

25 × 25 mm

40 × 40 mm

60 × 60 mm

65 × 65 mm

80 × 80 mm

100 × 100 mm

120 × 120 mm

Others

Hardened steel linear translation stages with integrated bearing ways and a black chrome finish. Our “Extended Contact” technology yields superior stability, stiffness, accuracy, and durability. These XY stages are integrated and therefore have a lower profile vs. (2) single axis stages combined.

There are options for metric/inch, micrometer position and fine pitch screws.



Guide

- ▶ Vacuum-compatible stainless steel stages (TSDS-652) are also available. [Reference](#) E208 [Catalog Code](#) W7031
- ▶ Bottom counter bore clearance holes are sized and spaced to accept both M6 or 1/4 size screws for mounting these stages down to a table.
- ▶ Both M6 or 1/4-20 inch tapped hole versions available.
- ▶ Both left and right hand adjustment versions available.
- ▶ Multiple actuator options available. Standard micrometer, sub-micron micrometer, fine pitch screw.
- ▶ All stages are equipped with a robust knurled head locking screw.

Attention

- ▶ Micrometer brackets may extend above the top surface of some stages. Check drawings for more information.

Specifications

Part Number	METRIC	TSD-652C-M6	TSD-652S-M6	TSD-652C25-M6	TSD-652S25-M6
	INCH	TSD-652CUU	TSD-652SUU	TSD-652C25UU	TSD-652S25UU
(Opposite Model)	METRIC	—	TSD-652SR-M6	—	—
	INCH	—	TSD-652SRUU	—	—
Stage Size [mm]		65×65	65×65	65×65	65×65
Axes of Travel		XY axis			
Micrometer Position		Center	Side	Center	Side
Travel [mm]		±6.5	±6.5	±12.5	±12.5
Lead of Actuator [mm/rotation]		0.5	0.5	0.5	0.5
Micrometer Readable Resolution [mm]		0.01	0.01	0.01	0.01
Guide Method		Extended contact ball bearing guide			
Primary Material		Steel			
Finish		Super black chrome			
Load Capacity [N]		294 (30.0kgf)	294 (30.0kgf)	294 (30.0kgf)	294 (30.0kgf)
Travel Accuracy	Straightness [μm]	0.5	0.5	0.5	0.5
	Pitch ["]	25	25	25	25
	Yaw ["]	15	15	15	15
Max. Moment Capacity	Pitch [N·m]	13.2	13.2	13.2	13.2
	Roll [N·m]	13.2	13.2	13.2	13.2
	Yaw [N·m]	10	10	10	10
Moment Stiffness	Pitch ["/N·cm]	0.13	0.13	0.13	0.13
	Roll ["/N·cm]	0.13	0.13	0.13	0.13
	Yaw ["/N·cm]	0.16	0.16	0.16	0.16
Parallelism [μm]		30	30	30	30
Running Parallelism [μm]		12	12	12	12
Orthogonality [μm]		10	10	10	10
Options		FP ¹ /DM/WP/DL	FP ¹ /DM/WP	FP ²	FP ²
Weight [kg]		0.9	0.9	0.9	0.9

Option

Option Code	Compatible product		Lead of Actuator [mm/rotation]	Micrometer Readable Resolution [mm]	Reference
	Products Name	Part Number			
FP	Fine-pitch Screw Adjusters	FPSA-62540 ¹ FPSA-62550 ²	0.25	—	E008
DM	Differential Micrometer Heads	MHF2-13F	Coars: 0.5 Fine: 0.025	Coars: 0.01 Fine: 0.0005	
WP	Sub-micron Worm Drive Micrometer Heads	WGP-13	Coars: 0.25 Fine: 0.005	Coars: 0.005 Fine: 0.0005	
DL	Differential Micrometer Heads	MDC-13	0.5	0.01	

* Please add an option code as the part number suffix to specify various optional specifications.

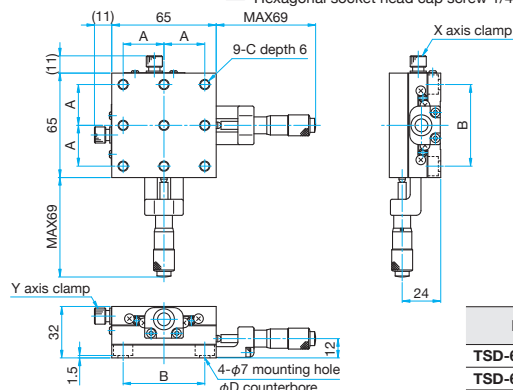
* Installation may not be possible depending on the direction of DL.

* Replacement work requires a special tool (MNS). [Reference](#) F006 [Catalog Code](#) W8005



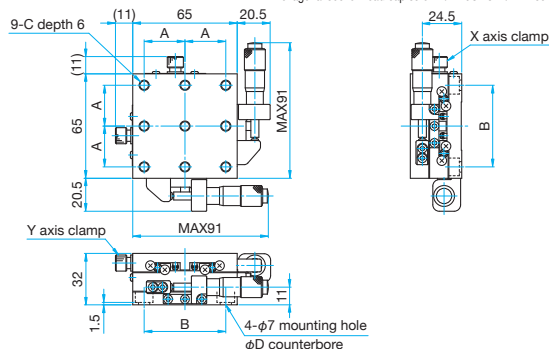
Outline Drawing

TSD-652C-M6/652CUU Hexagonal socket head cap screw M6×6...4 screws (M6)
Hexagonal socket head cap screw 1/4-20UNC×1/4...4 screws (UU)



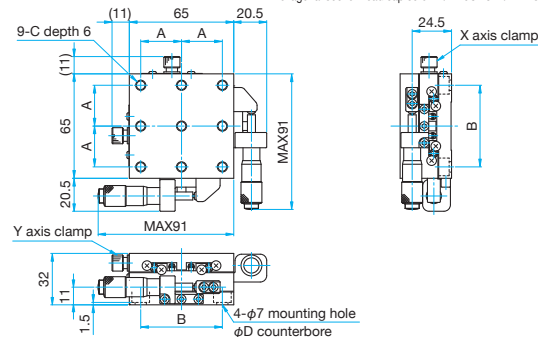
Part Number	A (mm)	B (mm)	C	D (mm)
TSD-652C-M6	25	50	M6 P1	11
TSD-652CUU	25.4	50.8	1/4-20UNC	12

TSD-652S-M6/652SUU Hexagonal socket head cap screw M6×6...4 screws (M6)
Hexagonal socket head cap screw 1/4-20UNC×1/4...4 screws (UU)



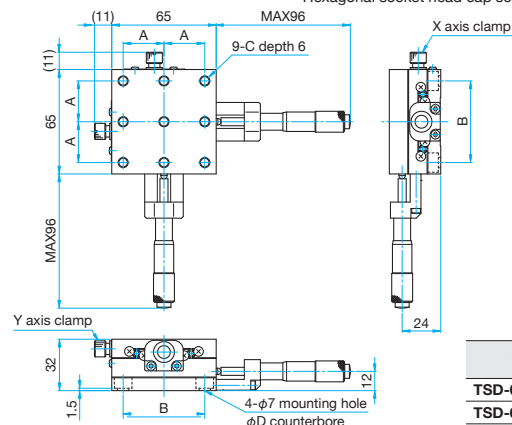
Part Number	A (mm)	B (mm)	C	D (mm)
TSD-652S-M6	25	50	M6 P1	11
TSD-652SUU	25.4	50.8	1/4-20UNC	12

TSD-652SR-M6/652SRUU Hexagonal socket head cap screw M6×6...4 screws (M6)
Hexagonal socket head cap screw 1/4-20UNC×1/4...4 screws (UU)



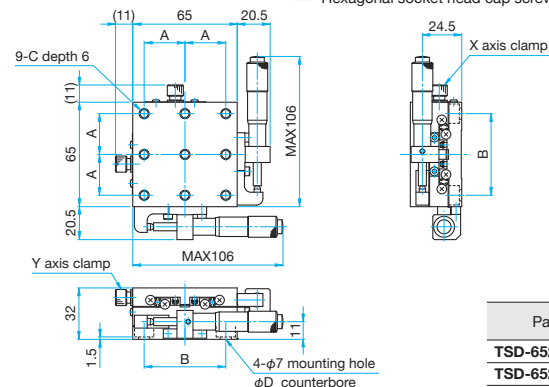
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TSD-652C25-M6/652C25UU Hexagonal socket head cap screw M6×6...4 screws (M6)
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